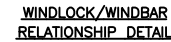
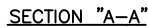
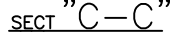
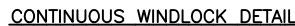


- A

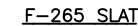
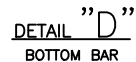
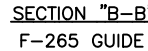
* LOADS — PER FOOT OF HEIGHT



500692	G	REV PER ER	3/7/11	SFT
502140	H	REV PER ER	5/3/13	MS
32428	J	REV PER PCR	7/22/20	RO

* 3000 PSI MINIMUM AND 6" EDGE DISTANCE FOR ANCHORS

2 NOTE: FOR DETAILS ON WELDING GUIDES TO STEEL JAMBS SEE SHEET 2.

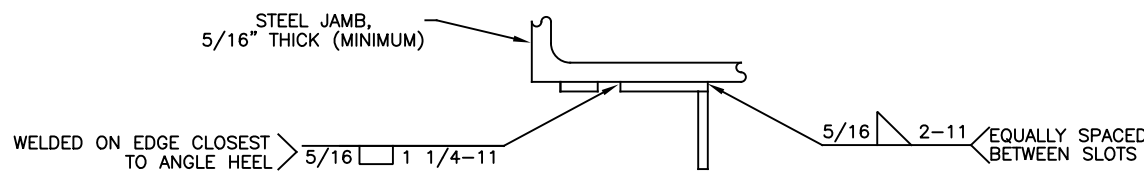


SERIES 611/621 ARE
EQUIVALENT CONSTRUCTION

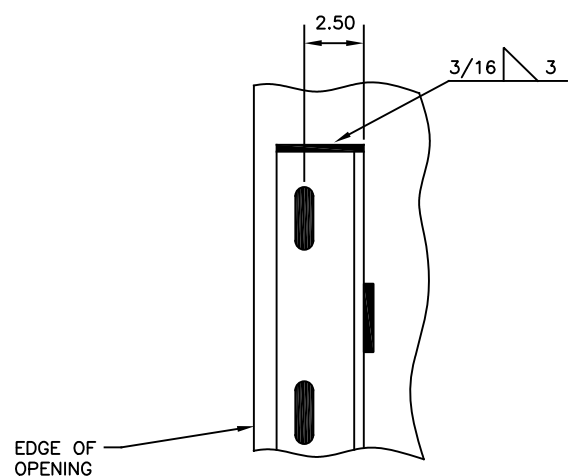


 THIRD ANGLE PROJECTION ASME Y14.100 AND Y14.5 APPLY, UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN U.S. CUSTOMARY UNITS.	TOLERANCES UNLESS OTHERWISE SPECIFIED			FINISH	The Genuine, The Original.	LEWISVILLE, TEXAS	NAME		DATE	DRAWING TITLE: SERIES 610/620, ROLLING SERVICE DOOR 16' DADE COUNTY		
	HOLE DIAMETER			 5	 OVERHEAD DOOR		MATERIAL:  4	DRAWN BY:	K WILSON		8/8/03	
	WHOLE NUMBERS:							UNIT OF MEASURE	CHECKED BY:		JD FAW	9/5/03
	UNDER .251 +.004/- .003							N/A	APPROVED BY:		L KRUPKE	9/5/03
	.251 TO .500 +.006/- .003								SCALE: NONE		SHEET 1 OF 2	
OVER .500 +.008/- .003			DRAWING NUMBER D - 308125									
FRACTIONS												
± 1/16												

NOTES

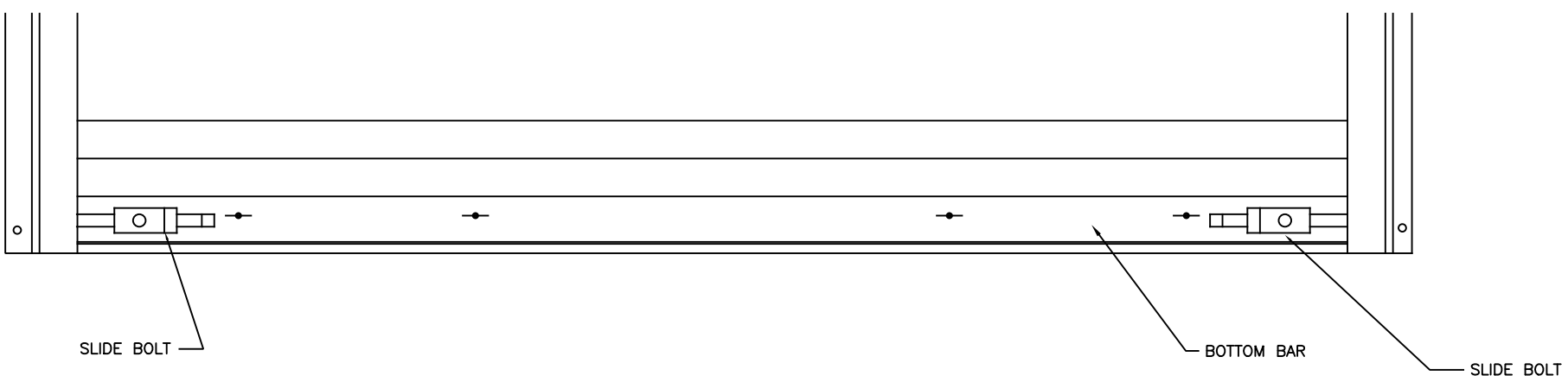


TOP VIEW



FRONT VIEW
OF WALL ANGLE

DETAILS FOR WELDING "E" GUIDES TO STEEL JAMBS



DETAIL "E"
SCALE: 4/1

JOHN E. SCATES
LICENSE
No. 51737
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

JOHN E. SCATES, PE
2560 KING ARTHUR BLVD, STE 124-54
LEWISVILLE, TX 75056
FL PE 51737 / TX PE 56308/F-2203

 THIRD ANGLE PROJECTION ASME Y14.100 AND Y14.5 APPLY, UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN U.S. CUSTOMARY UNITS.	TOLERANCES UNLESS OTHERWISE SPECIFIED			FINISH N/A	The Genuine. The Original.  LEWISVILLE, TEXAS MATERIAL: N/A	NAME M WOMACK	DATE 10/10/03	DRAWING TITLE: SERIES 610/620, ROLLING SERVICE DOOR 16" DADE COUNTY		
	HOLE DIAMETER			UNIT OF MEASURE N/A		CHECKED BY: JD FAW	10/10/03			
	WHOLE NUMBERS:					APPROVED BY: L KRUPKE	10/10/03			
	FRACTIONS					SCALE: NOTED	SHEET 2 OF 2			
	± 1/16									